

Work Order ID 71815

Tuesday, July 12, 2011 12:07:34 PM

Page 1

Item ID: D4020-7

Accept

Setup Start

Revision ID:

Stop

Item Name: Mesh (350 Basket Short, Lid)

Start Date: 7/12/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 7/15/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan: *MF*

Date: *11-07-12*

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4020

A

100

0.00



FLOW WATER JET

Shear

Memo

0.00

Shear

1-Cut as per Dwg D4020

SAD 11-08-02

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

Suslos

120

0.00



Identify as per dwg & Stock Location: *WA*

Packaging

Memo

0.00

Packaging

SAA 11-08-02

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Setup Start



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Start Date: 7/12/2011 Start Qty: 2.00



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Required Date: 7/15/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

OK 11/08/02

11-08-12
(2)

Picklist Print

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Page 1

Work Order ID: 71815

Parent Item: D4020-7

Parent Item Name: Mesh (350 Basket Short, Lid)

Start Date: 7/12/2011

Required Date: 7/15/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC
per dwg revA 10.03.15 verified by:EC IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304EX0.75-16F		Purchased	No			100	sf	850.5924	8.4578	17.80589			
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Expanded Metal Flat SS



3 Aug 11-08-02

Location

Loc Qty

Loc Code

MAT

38.2107

117708

38.2107

WA

812.3817

115012

95

117197

102.9036

117455

16.0341

117896

102.1046

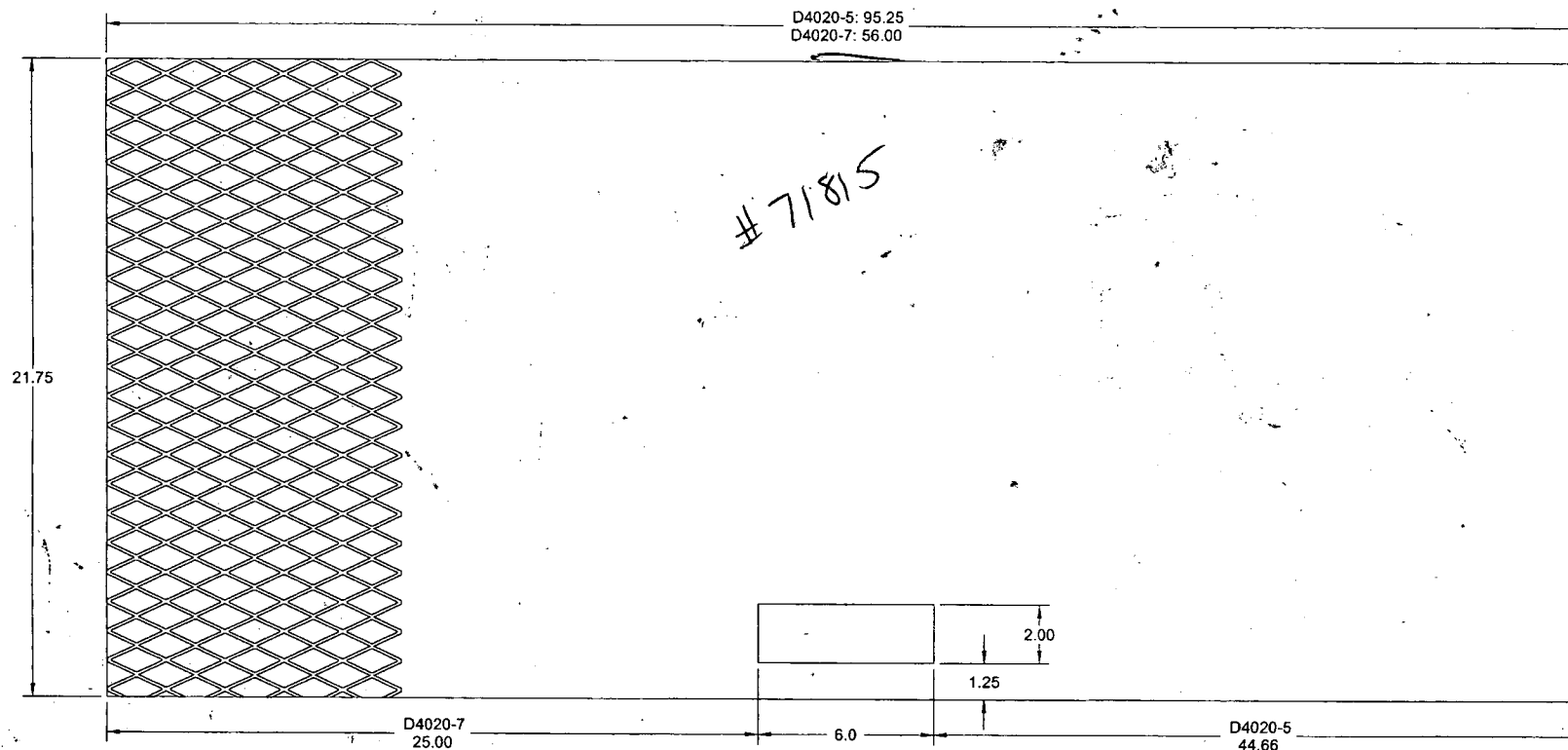
118153

176.3394

118248

320

17.8059



9 **D4020-5 MESH (350 BASKET LONG, LID)**
(LOCAL SECTION MESH SHOWN FOR CLARITY)

9 **D4020-7 MESH (350 BASKET SHORT, LID)**
(LOCAL SECTION MESH SHOWN FOR CLARITY)

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -5: 0.80 lbs APPROX
-7: 4.49 lbs APPROX
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06 .

RELEASED
2010-03-12
MND

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. A
MFG. APPR.	JP	D4020	SHEET 2 OF 4
APPROVED	MND	TITLE	SCALE
DE APPR.	JP	350 BASKET MESH (BASE)	NTS
DATE	10.03.04	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR DISCLOSED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	